

Date: Friday, 5/30/2008 8:11:53 AM  
 User: David Duval

## Process Sheet

OK

Customer	CC-DAR01	Dart Aerospace Ltd.	Drawing Name	SEAT SUPPORT ASSEMBLY, RH
Job Number	05008		Part Number	D3784044
Estimate Number	13329		Drawing Number	PROTO
P.O. Number			Project Number	IA0004
This Issue	5/30/2008	S.O. No. :	Drawing Revision	PROTO 08.05.30
Prsht Rev.	NC		Material	:
First Issue	/ /	Type : R & D SM/MED FAB	Due Date	6/6/2008
Previous Run			Qty:	2
Written By	<u>1108/05/30</u>		Um:	Each
Checked & Approved By				
Comment	Est Rev:A 08-05-19 new issue DD verified by:ec			

## Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		<b>Comment: PACKAGING RESOURCE #1</b>
		Pick <u>1</u> packing kit
2.0	D37701	Tube
		<b>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</b>
		Tube
		batch: <u>B38883</u>
		080530
3.0	D37703	Tube
		<b>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</b>
		Tube
		batch: <u>B38885</u>
		080530
4.0	AN513A	Bolt
		<b>Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)</b>
		Bolt
		batch: <u>M104936</u>
		080530
5.0	NAS1149F0563P	Washer
		<b>Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)</b>
		Washer
		batch: <u>M108099</u>
		080530

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.		Drawing Name: SEAT SUPPORT ASSEMBLY, RH
Job Number: 05008		Part Number: D3784044
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	MS21042L5	Nut  8
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Nut batch: M107464		 080530
7.0	D3763044	End Fitting Assembly, RH  2
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) End Fitting Assembly, RH batch: B339482		 080530
8.0	D3763041	End Fitting Assembly  4
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) End Fitting Assembly batch: B39485		 080530
9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1  Comment: SMALL & MEDIUM FAB RESOURCE 1 1-assemble as per dwg D3784 ****Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented down**** ****Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented forward****
10.0	QC5	INSPECT WORK TO CURRENT STEP <b>ENGINEERING APPROVAL</b>  Comment: INSPECT WORK TO CURRENT STEP 08-05-30
11.0	PACKAGING 1	PACKAGING RESOURCE #1  08-06-02 FOR ENGINEERING USE ONLY
12.0	QC21	FINAL INSPECTION/W/O RELEASE  Comment: FINAL INSPECTION/W/O RELEASE charge to W/L # 00196 11-08-06-01 11-08-06-01

TOP

TOP

aft L

R L  
aft

R

8 7 6 5 4 3 2 1

D

D

C

C

B

B

A

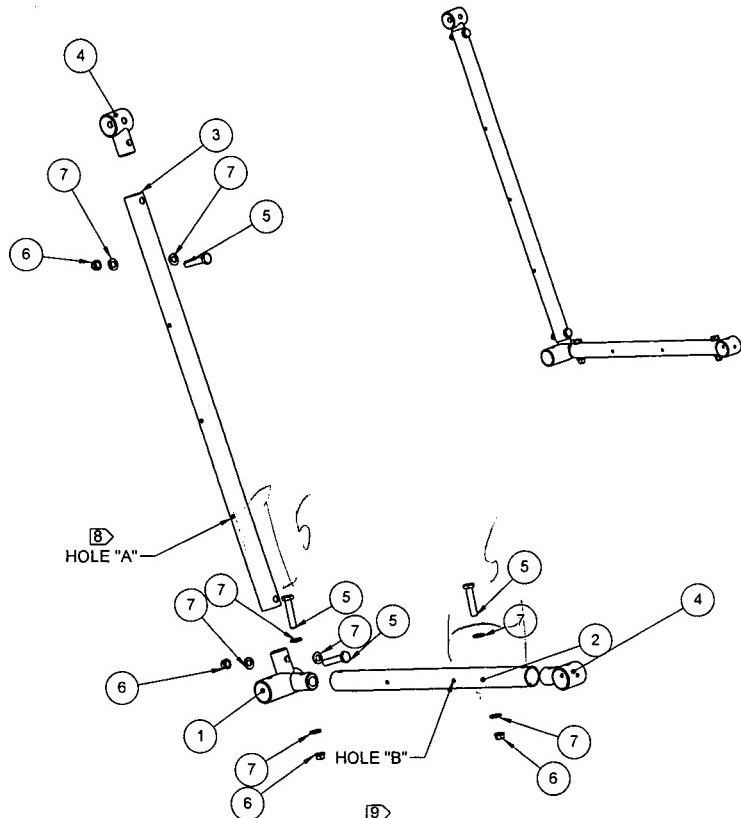
A

D3763-044 FD 08.05.30

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3762-044	END FITTING ASSY, RH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	AN5-13A	BOLT	4
6	MS21042L5	NUT	4
7	NAS1149F0563P	WASHER	8

**PROTOTYPE**  
 PLEASE RETURN ALL ISSUED  
 DATA TO ENGINEERING  
 08-05-30 R/S

Qty x 2 D3784-044 SEAT SUPPORT ASSY, RH



## NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.93 lbs
- 8) HOLE "A" IS LOCATED 5" FROM THE END OF D3770-3 TUBE AND MUST BE ORIENTED DOWN
- 9) HOLE "B" IS LOCATED 5" FROM THE END OF D3770-1 TUBE AND MUST BE ORIENTED FORWARD

8 7 6 5 4 3 2 1

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3784	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SEAT SUPPORT ASSEMBLY	1:1
DATE	08.05.15	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	